## SIEMENS

## Data sheet

## 6ES7510-1SK03-0AB0



SIMATIC DP, CPU 1510SP F-1 PN for ET 200SP, central processing unit with 300 KB work memory for program and 1 MB for data, 1st interface: PROFINET IRT with 3-port switch, 25 ns bit performance, SIMATIC Memory Card required, BusAdapter required for port 1 and 2

General information	
Product type designation	CPU 1510SP F-1 PN
HW functional status	FS01
Firmware version	V3.0
FW update possible	Yes
Product function	
● I&M data	Yes; I&M0 to I&M3
<ul> <li>Module swapping during operation (hot swapping)</li> </ul>	Yes; Multi-hot swapping
Isochronous mode	Yes; only with PROFINET; with minimum OB 6x cycle of 500 µs
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V18 (FW V3.0); with older TIA Portal versions configurable as $6\text{ES7510-1SJ01-0AB0}$
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	10 ms
Input current	
Current consumption (rated value)	0.51 A
Current consumption, max.	0.7 A
Inrush current, max.	1.34 A; Rated value
<sup>2</sup> t	0.3 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	8.05 W
Power loss	
Power loss, typ.	3.5 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
<ul> <li>integrated (for program)</li> </ul>	300 kbyte
• integrated (for data)	1 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte

Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	25 ns
for word operations, typ.	32 ns
	42 ns
for fixed point arithmetic, typ.	
for floating point arithmetic, typ.	170 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	T Muyle, For DBS with absolute addressing, the max. Size is 04 KB
	0 65 535
Number range	
• Size, max.	300 kbyte
FC	0 05 505
Number range	0 65 535
• Size, max.	300 kbyte
OB	
• Size, max.	300 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20; With minimum OB 3x cycle of 250 µs
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	1
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
<ul> <li>Number of diagnostic alarm OBs</li> </ul>	1
Nesting depth	
<ul> <li>per priority class</li> </ul>	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
	2 048
Retentivity	Vee
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	256 kbyte; in total; available retentive memory for bit memories, timers,
	counters, DBs, and technology data (axes): 216 KB
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
	110

Local data	
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	2 048; max. number of modules / submodules
	2 046, max. number of modules / submodules
I/O address area	20 likute. All insute are in the presses image
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	32
Address space per module	
<ul> <li>Address space per module, max.</li> </ul>	288 byte; For input and output data respectively
Address space per station	
<ul> <li>Address space per station, max.</li> </ul>	2 560 byte; for central inputs and outputs; depending on configuration; 2 048 bytes for ET 200SP modules + 512 bytes for ET 200AL modules
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	1
Number of IO Controllers	
<ul> <li>integrated</li> </ul>	1
• Via CM	0
Rack	
Modules per rack, max.	82; CPU + 64 modules + server module (mounting width max. 1 m) + 16 ET 200AL modules
<ul> <li>Quantity of operable ET 200SP modules, max.</li> </ul>	64
<ul> <li>Quantity of operable ET 200AL modules, max.</li> </ul>	16
<ul> <li>Number of lines, max.</li> </ul>	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Туре	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
supported	Yes
• to DP, master	Yes; Via CM DP module
• on DP, device	Yes; Via CM DP module
• in AS, master	Yes
• in AS, device	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	1
Number of PROFIBUS interfaces	1; Via CM DP module
Optical interface	No
•	
1. Interface	
Interface types	Very V4 D0 and V4 D4 and V4 D0 de Dura des to D4 0. D145
• RJ 45 (Ethernet)	Yes; X1 P3; opt. X1 P1 and X1 P2 via BusAdapter BA 2x RJ45
Number of ports	3; 1. integr. + 2. via BusAdapter
• integrated switch	Yes
<ul> <li>BusAdapter (PROFINET)</li> </ul>	Yes; compatible BusAdapters: BA 2x RJ45, BA 2x FC, BA 2x M12

Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
- Of which IO devices with IRT, max.	64
- Number of connectable IO Devices for RT, max.	128
— of which in line, max.	128
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
- Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 µs	250 $\mu$ s to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 $\mu$ s of the isochronous OB is decisive
— for send cycle of 500 $\mu$ s	500 $\mu$ s to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 $\mu$ s of the isochronous OB is decisive
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
- With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 $\mu s:$ 375 $\mu s,$ 625 $\mu s$ 3 875 $\mu s)$
Update time for RT	
— for send cycle of 250 µs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
- for send cycle of 1 ms	1 ms to 512 ms
- for send cycle of 2 ms	2 ms to 512 ms
- for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
- Number of IO Controllers with shared device, max.	4
- activation/deactivation of I-devices	Yes; per user program
— Asset management record	Yes; per user program
2. Interface	
Interface types	
• RS 485	Yes; Via CM DP module
Number of ports	1
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP device	Yes
SIMATIC communication	Yes
PROFIBUS DP master	
Number of connections, max.	48; Of which 4 each reserved for ES and HMI

max. number of DP devices	125; In total, up to 512 distributed I/O devices can be connected via AS-i,
Convince	PROFIBUS or PROFINET
Services	
- PG/OP communication	Yes
— Equidistance	No
— Isochronous mode	No
— activation/deactivation of DP devices	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
RS 485	
Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	Yes; V2.4 / V2.6
Number of connections	
<ul> <li>Number of connections, max.</li> </ul>	128; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of connections via integrated interfaces</li> </ul>	88
<ul> <li>Number of connections per CP/CM</li> </ul>	32
Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	Yes; only via BusAdapter
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
- MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRP Interconnection, supported — MRPD	Yes; Requirement: IRT
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
- Number of stations in the ring, max.	50
SIMATIC communication	50
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
Data record routing	Yes
S7 communication, as server	Yes
S7 communication, as server	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	See on the help (37 continuation, user data size)
TCP/IP	Yes
Data length, max.	64 kbyte
<ul> <li>— Data length, max.</li> <li>— several passive connections per port, supported</li> </ul>	Yes
<ul> <li>ISO-on-TCP (RFC1006)</li> </ul>	Yes
— Data length, max.	64 kbyte
• UDP	Yes
Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; max. 78 multicast circuits
ODF Inducest     ODF Inducest	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
ELDF     Encryption	Yes; Optional
• Encryption Web server	
HTTP	Ves: Standard and user name
• HTTPS	Yes; Standard and user pages Yes; Standard and user pages
OPC UA	res, stanuaru anu user pages
Runtime license required	Yes; "Small" license required
OPC UA Client	Yes; Data Access (registered Read/Write), Method Call
	i co, Data Acocoo (registered Read/white), inicitiod Call

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<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
- User authentication	"anonymous" or by user name & password
<ul> <li>— Number of connections, max.</li> </ul>	4
<ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces,</li> </ul>	1 000
recommended max.	
<ul> <li>— Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_L max.</li> </ul>	300
- Number of elements for one call of	20
OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of	100
OPC_UA_MethodGetHandleList, max.	
<ul> <li>— Number of simultaneous calls of the client instructions for session management, per connection, max.</li> </ul>	1
<ul> <li>— Number of simultaneous calls of the client instructions for data access, per connection, max.</li> </ul>	5
- Number of registerable nodes, max.	5 000
<ul> <li>— Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
<ul> <li>— Number of inputs/outputs when calling OPC UA MethodCall, max.</li> </ul>	20
OPC_UA_internodCall, max.     OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition
	(A&C), Custom Address Space
- Application authentication	Yes
— Security policies	available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
— User authentication	"anonymous" or by user name & password
— GDS support (certificate management)	Yes
— Number of sessions, max.	32
— Number of accessible variables, max.	50 000
— Number of registerable nodes, max.	10 000
<ul> <li>— Number of subscriptions per session, max.</li> <li>— Sampling interval min</li> </ul>	50 100 ms
<ul> <li>— Sampling interval, min.</li> <li>— Publishing interval, min.</li> </ul>	100 ms
<ul> <li>— Publishing interval, min.</li> <li>— Number of server methods, max.</li> </ul>	200 ms
<ul> <li>Number of server methods, max.</li> <li>Number of inputs/outputs per server method, max.</li> </ul>	20
— Number of monitored items, recommended max.	4 000; for 1 s sampling interval and 1 s send interval
<ul> <li>Number of monitored terms, recommended max.</li> <li>Number of server interfaces, max.</li> </ul>	10 of each "Server interfaces" / "Companion specification" type and 20 of the
- Number of nodes for user-defined server interfaces,	type "Reference namespace" 15 000
max.	
Alarms and Conditions	Yes
— Number of program alarms	100
<ul> <li>— Number of alarms for system diagnostics</li> </ul>	50
Further protocols	Ver: MODRUS TOD
MODBUS S7 message functions	Yes; MODBUS TCP
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes; without fail-safe
Variables	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters
Number of variables, max.	
— of which status variables, max.	200; per job

- of which control variables, max.	200; per job
Forcing	200, pol job
Forcing	Yes; without fail-safe
<ul> <li>Forcing, variables</li> </ul>	peripheral inputs/outputs (without fail-safe)
Number of variables, max.	200
Diagnostic buffer	200
• present	Yes
Number of entries, max.	1 000
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
Monitoring of the supply voltage (PWR-LED)	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for</li> </ul>	1 120
technology objects	
<ul> <li>Required Motion Control resources</li> </ul>	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
<ul> <li>Positioning axis</li> </ul>	
<ul> <li>— Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	11
— Number of positioning axes at motion control cycle     of 8 ms (typical value)	14
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
Performance level according to ISO 13849-1	PLe
• SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time	
— Low demand mode: PFDavg in accordance with SIL3	< 2.00E-05
<ul> <li>High demand/continuous mode: PFH in accordance with SIL3</li> </ul>	< 1.00E-09
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	-30 °C; No condensation
horizontal installation, max.	60 °C
vertical installation, min.	-30 °C; No condensation
vertical installation, max.	50 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	

— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
<ul> <li>protection of confidential configuration data</li> </ul>	Yes
<ul> <li>Protection level: Write protection</li> </ul>	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
<ul> <li>Protection level: Write protection for Failsafe</li> </ul>	Yes
<ul> <li>Protection level: Complete protection</li> </ul>	Yes
programming / cycle time monitoring / header	
lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	100 mm
Height	117 mm
Depth	75 mm
Weights	
Weight, approx.	265 g

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